

Fuel-Efficient Platooning in Mixed Traffic Highway Environments



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American Center for Mobility (ACM)
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2020 DOE Vehicle Technologies Office
Annual Merit Review – Project ID: TI103

Overview

Timeline

- Start: October 1, 2018
- End: December 31, 2020*
 - ~ 40% complete (testing & demo basis)
 - ~ 75% complete (calendar basis)

Budget

- | | |
|------------------|-------------|
| • Total | \$4,922,146 |
| • DOE | \$2,447,271 |
| • 50% Cost Share | \$2,474,875 |
| • BP1: 2019 | \$2,416,226 |
| • BP2: 2020 | \$2,505,920 |

Premise

- Platooning, or 'drafting' / 'tailgating', improves fuel economy by reducing aerodynamic drag
- There's an ideal gap (headway) between vehicles for maximum improvement

Barriers

- Real world complexity impedes:
 - Maximizing fuel economy – technical challenge of maintaining optimal headway alongside traffic, weather, and roads that aren't level or straight
- Public safety precludes:
 - Operating vehicles at close headways – risk from testing and operating unproven control systems in the needed complexity of real-world environments

Partners

- American Center for Mobility
- Auburn University
- University of Michigan-Dearborn
- Michigan Department of Transportation (MDOT)
- U.S. Army Combat Capability Development Center, Ground Vehicle Systems Center
- National Renewable Energy Laboratory

Project Objectives

Objectives

- Develop vehicle automation* for reduced headway that adapts to:
 - Traffic (gap for cut-ins)
 - Road curvature (vertical and lateral)
 - Bridges and Tunnels
 - Weather (vehicle dynamics & communications)
- Conduct testing with increasing complexity in four phases:
 - Simulation
 - Baseline – NCAT** (2 phases)
 - Advanced – ACM (2 phases)
 - Public – MDOT-hosted demo

Impact on Barriers

- Automation negates the challenge of complexity, precision, and response time that humans can't ensure when driving with reduced headway
- Develop proven technology without undue risk to the public

VTO Integration Goals

- Affordability
 - Cost savings from increased energy efficiency
- Economic growth (from automation):
 - Increase trucking capacity
 - Reduce shortfall of drivers in the trucking industry
- Reliability/Resiliency
 - Safely platooning in public (testing & deployment)

Approach



1. Test vehicles in varying automated platoon configurations
2. Measure fuel consumption
3. Increase the complexity of driving scenarios



Vehicle & Powertrain Diversity:

Peterbilt – Commercial (2x)

- A1 – PACCAR MX13-320V engine
- A2 - Cummins ISX15 415 ST2 engine

Daimler Freightliner – Military M915A5 (2x)

- Diesel Series 60 engines (both)
- T13 (heavily armored)
- T14

Trailers – unloaded

Platooning Diversity:

- Running order, e.g.: place heaviest truck 2nd, 3rd, or 4th in formation
- Headway distance: 35, 50, 75, 100 ft.

Approach



1. Test vehicles in varying automated platoon configurations
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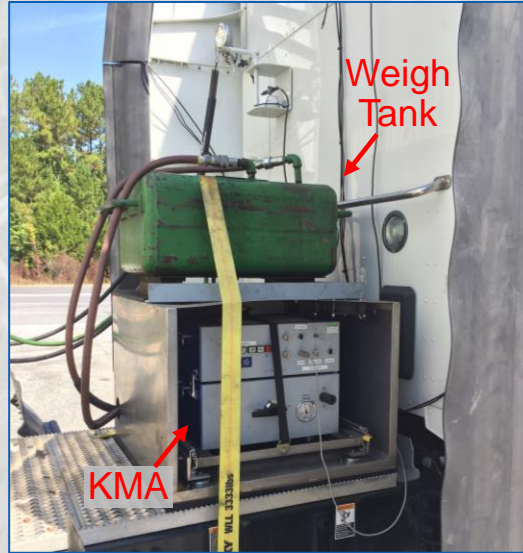
Vehicle Automation

- By-wire control of throttle and brakes
- Auburn's Dynamic-Base Real Time Kinetic (DRTK) position data utilizes dual frequency antennas and Novatel flex packs on each vehicle to obtain differential GPS position estimates with a 2cm accuracy.
- Vehicle-to-Vehicle (V2V) communication using Dedicated Short Range Communication (DSRC) Wi-Fi protocol
- Radar – electronically scanned radar with long-range narrow field of view and short-range wide field of view
- Control software

Approach



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3. Increase the complexity of driving scenarios



Parallel Approaches:

- **Weigh tanks** — record fuel (weight) consumed when covering 40+ miles at 45 mph, isolated to just the test period (In the spirit of SAE J1321 Type II; driving only, not key-on to key-off)
- **CAN** — Commanded fuel rate recorded from the vehicle's powertrain Controller Area Network (CAN)
- **KMA** — Fuel flowrate measured via AVL KMA Mobile™ flow meter for transient events (e.g. vehicle cut-in / merge with platoon formation)

Approach



1. Test vehicles in varying automated platoon configurations
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Baseline:

- Level ground (+0.5%, -0.5%)
- 490' R corners
- Uniformity supports repeatability



Advanced:

- Uphill, downhill (6x; +4.3% max, -3.6% min)
- Overpasses, underpass, tunnel, merges
- Transients & irregularity provide real world challenges



Simulation – “What If?”

- Control system performance
- Sensor performance (incl. weather)



Public:

- TBD highway

Milestones

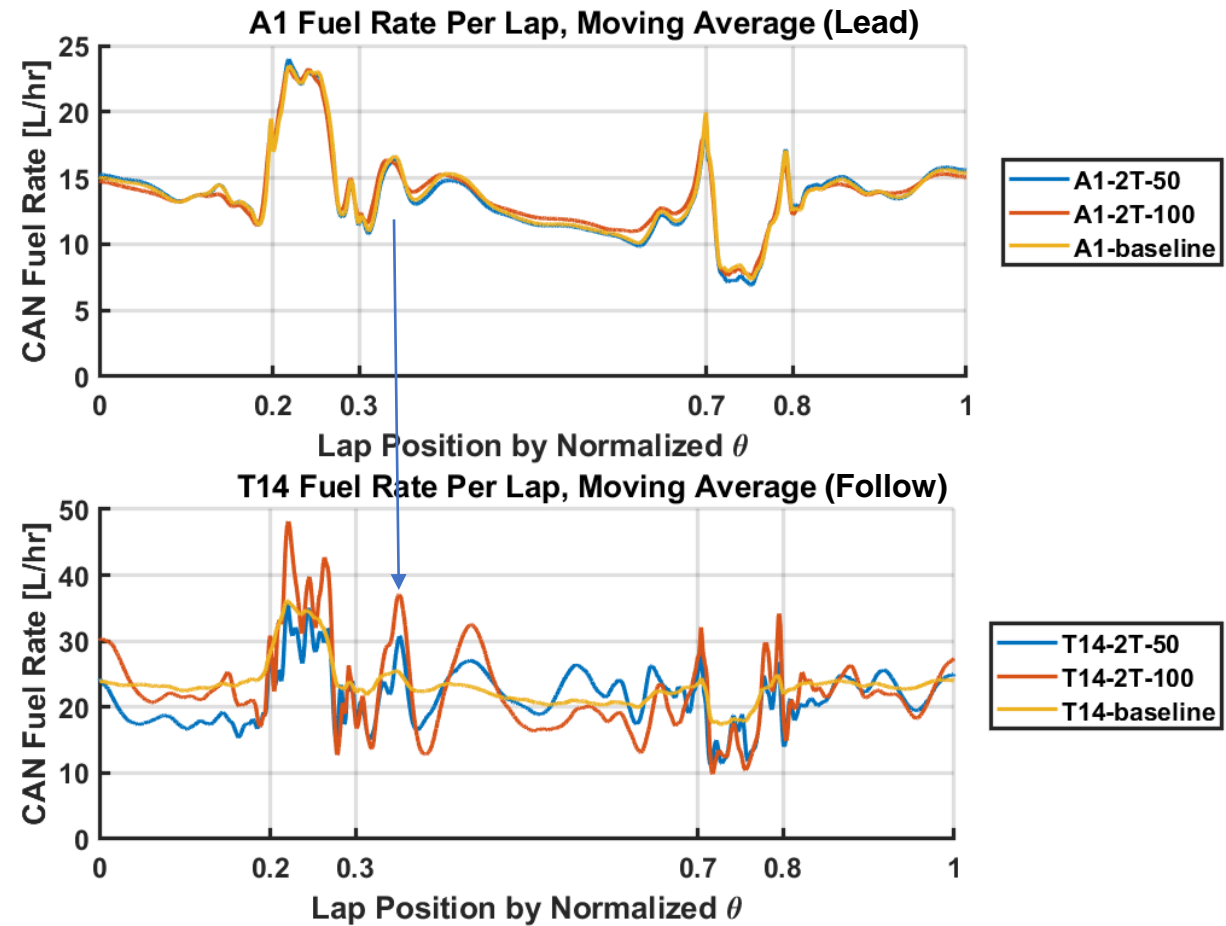
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| Milestones | Budget Period 1 (BP1) | | | | | BP2 | | | |
|---|-----------------------|------|-----|-----|----|------|-----|-----|----|
| | 2018 | 2019 | | | | 2020 | | | |
| | Q4 | Q1 | Q2 | Q3 | Q4 | Q1 | Q2 | Q3 | Q4 |
| (Vehicle instrumentation updated) | Task 1.1 | | | | | | | | |
| Design of experiments - key parameters set for simulation, design, risk reduction | 1.2 | | | | | | | | |
| Simulations developed; "What if" testing conducted | 1.3 | | | | | | | | |
| Baseline & Advanced testing complete - algorithms & communications (phase 1) | | | 1.2 | | | | | | |
| Initial performance assessment complete | | | 1.4 | | | | | | |
| Four-truck platoon testing complete (Go/No Go) | | | | 1.2 | | | | | |
| (Develop modified algorithms) | | | | | | 2.1 | | | |
| Simulations updated | | | | | | 2.3 | | | |
| Baseline & Advanced track testing complete (phase 2) | | | | | | | 2.1 | | |
| Data collection and analysis | | | | | | | 2.4 | | |
| Final demonstration complete - Michigan public roads | | | | | | | | 2.2 | |

Example Fuel Consumption Testing

Lap-Averaged Fuel Analysis

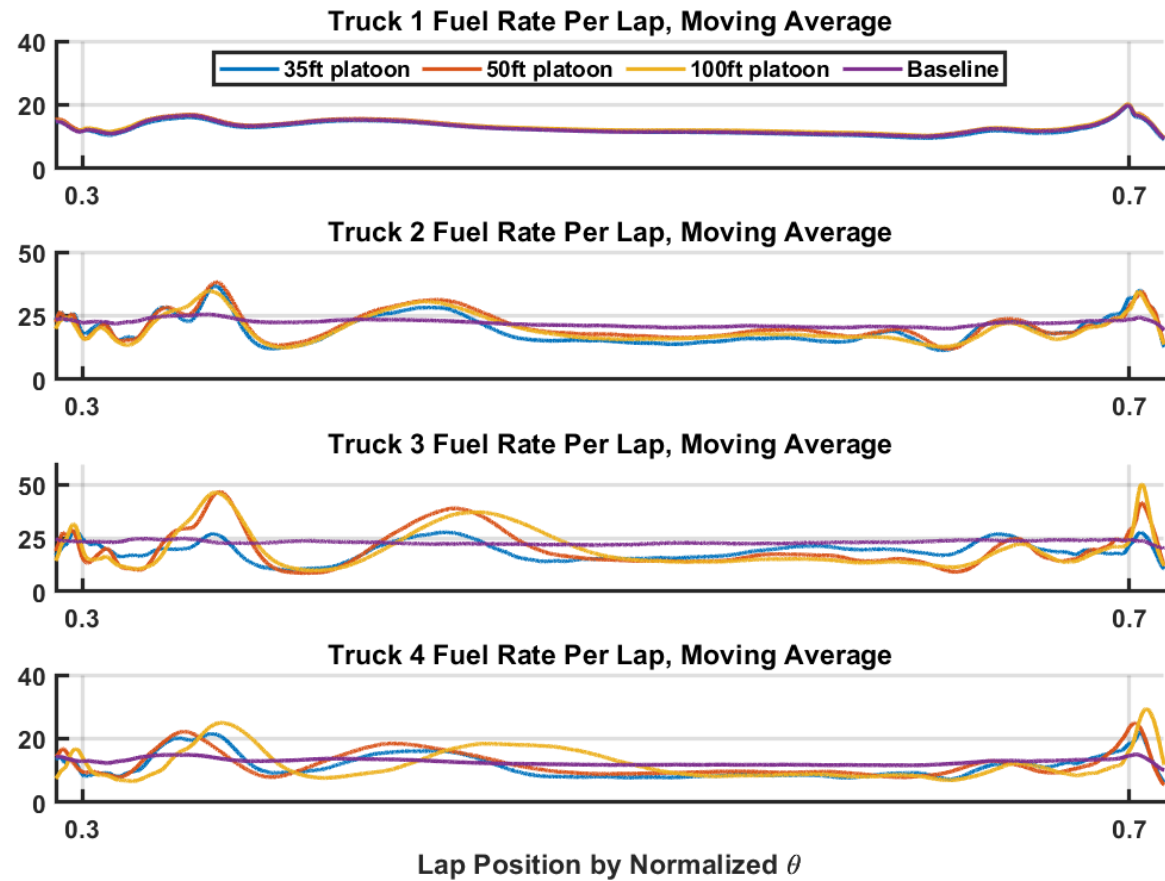
- CAN Fuel Rate
- Propagation of disturbances
 - Baseline vs. platooning fuel consumption profile
 - Lead cruise control influences followers significantly



Example Fuel Consumption Testing

Lap-Averaged Fuel Analysis

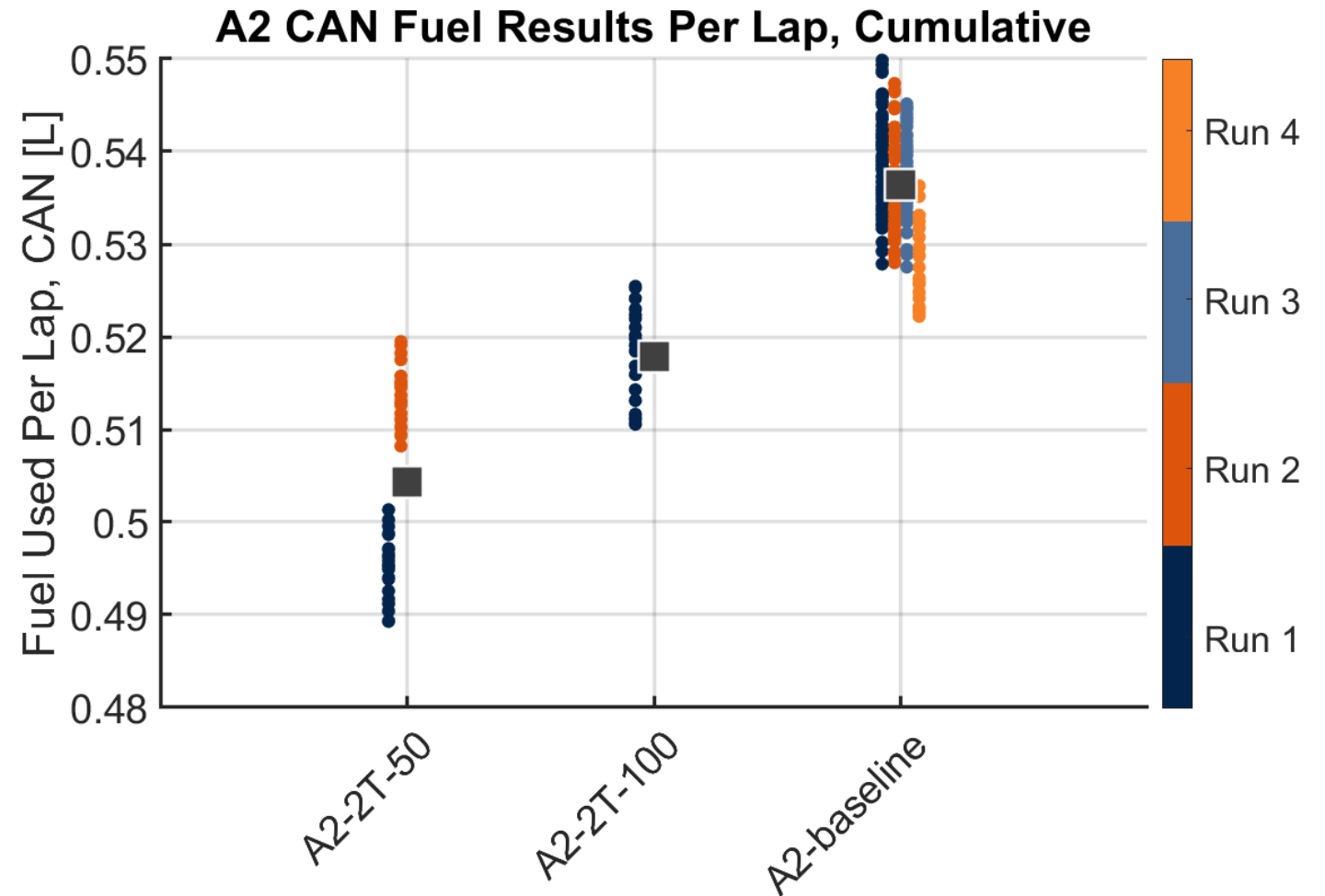
- Fuel commands compound in platoon
- This compounding fuel rate indicates potential for optimization
- Increased headway results in increased delay



Example Fuel Consumption Testing

Data By Lap

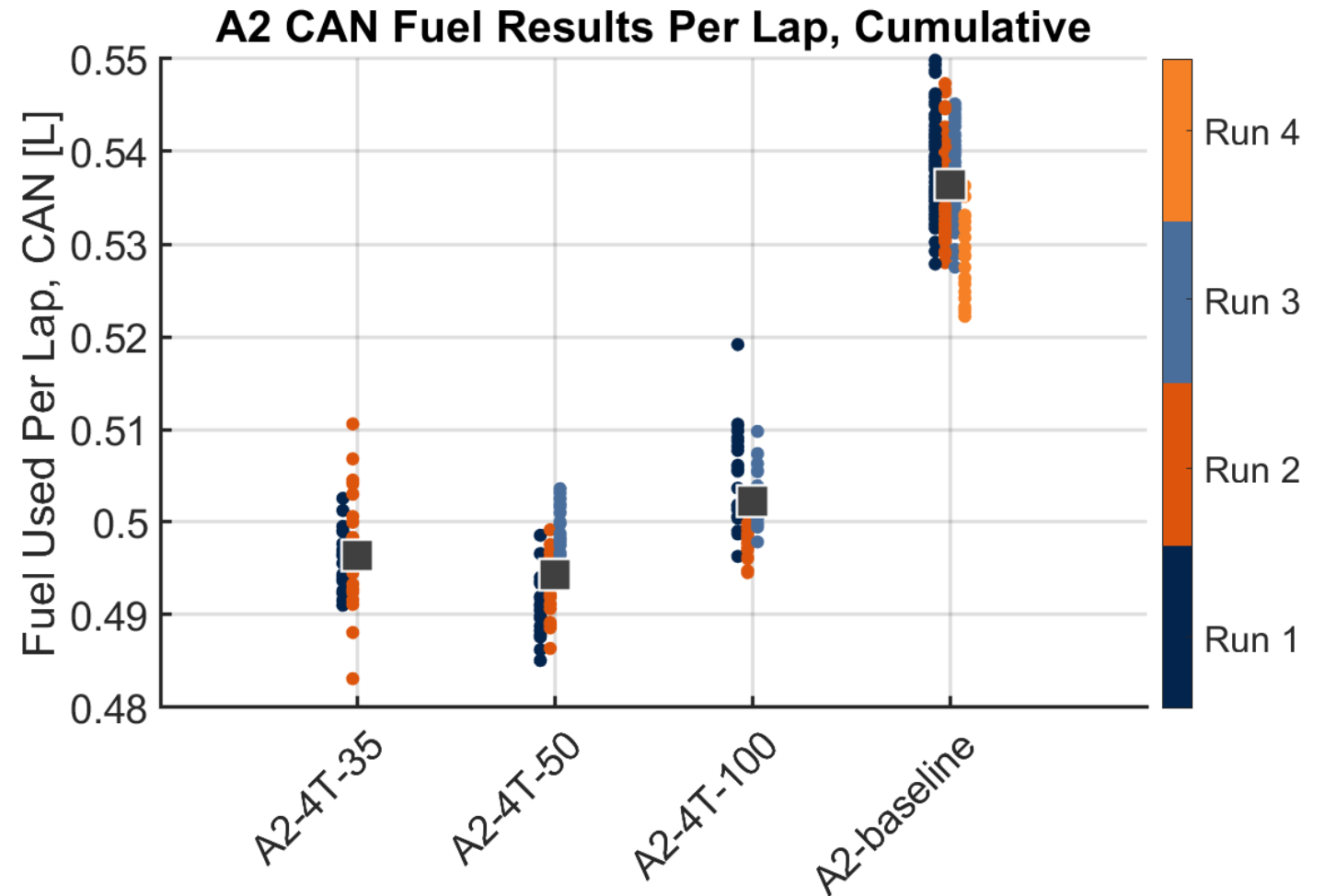
- Average fuel consumption per lap
 - 1 (baseline), 2, and 4 trucks
 - Headway: 35, 50, 100
- Each datapoint represents a lap of fuel consumption



Example Fuel Consumption Testing

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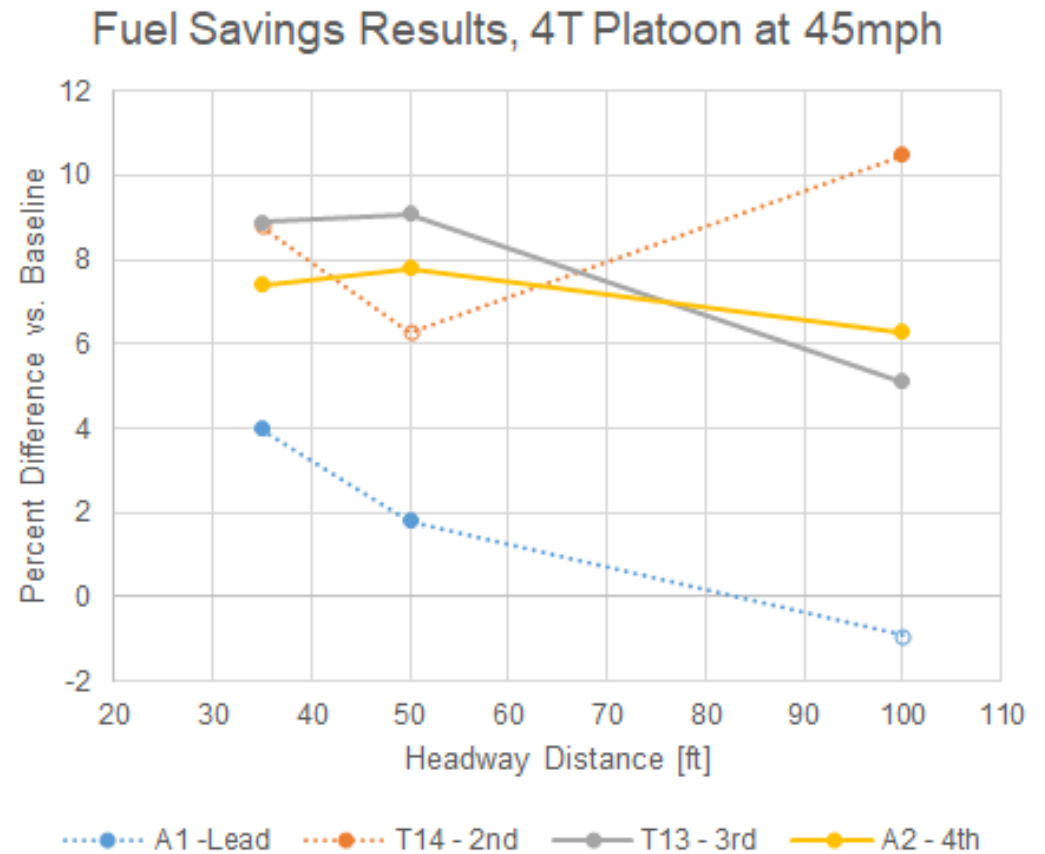


Example Fuel Consumption Testing

Reduction in consumed fuel during 4-truck platooning at various headway (following) distances:

- 5-10% for following vehicles
- 0-4% for the leading vehicle

(Subject to variables: vehicle speeds, truck masses, trailer loading, grades, curve radii, engine fan on-time, instrumentation stability, transient events obviating use of a control truck, diverse powertrain efficiencies, driver offset in lane, ambient winds, grades, weights, vehicle speed, engine fan on-time, etc.)



Example Sensor System Challenges

- Blocked GPS performance
- Radar signal multi-path
- Radio signal multi-path



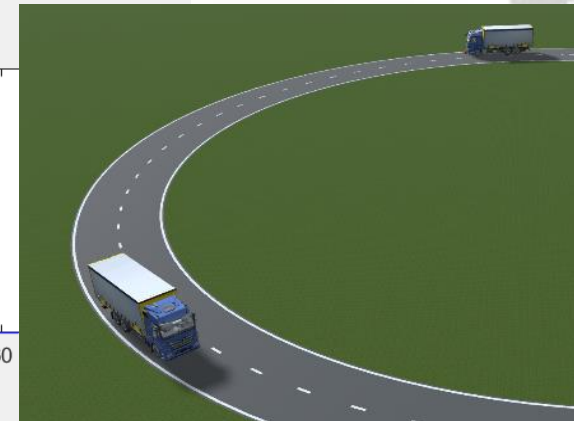
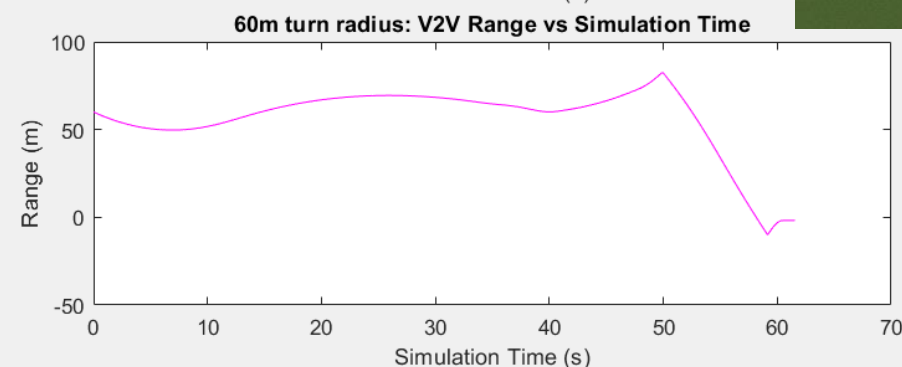
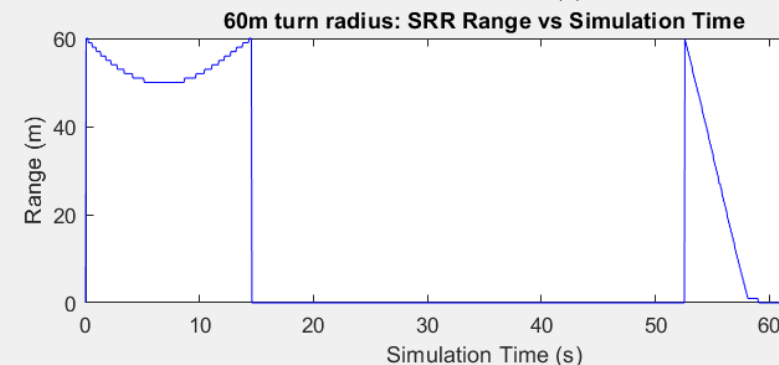
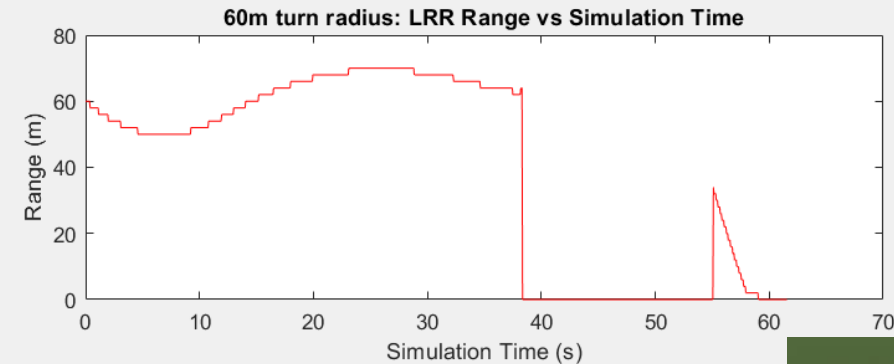
Simulation – Impact of Road Curvature

What If?

- Radius of the road curvature < 200'
- Follower headway = 150'

Performance

- Neither short- or long-range radar detects leader
- Platooning control relies on vehicle-to-vehicle (V2V) communication



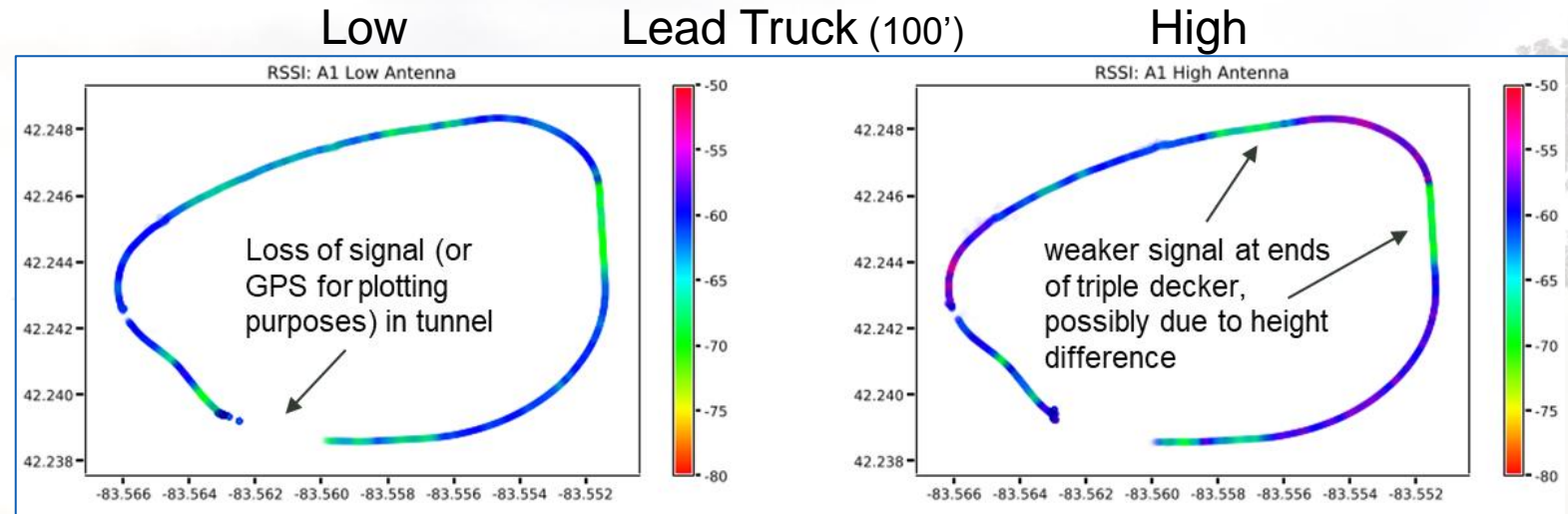
Radio Requirements

| Key Performance Indicator (KPI) | Test Criteria | Target | Observations |
|---|-------------------------------------|----------------------|--------------|
| Received Signal Strength Indicator (RSSI) | Signal Strength | Greater than -90 dBm | Avg. -66 dBm |
| Packet Latency | Transmission Time | Less than 10 ms | Avg. ~2.5 ms |
| Network Utilization | Fraction of Network Capacity In Use | < 10% | Avg. ~3-5% |

- All KPIs in baseline conditions are significantly better than target for vehicle-to-vehicle (V2V) requirements
- Dropped packets <0.1% (estimate; message rate 10Hz)

Example V2V Communication Testing

- Two antenna positions investigated:
 - Low (side view mirror)
 - High (roof of cab)
- Principle challenges are structures, e.g. tunnels, overpasses
- Higher antenna on Lead truck results in ~3 dBm higher RSSI

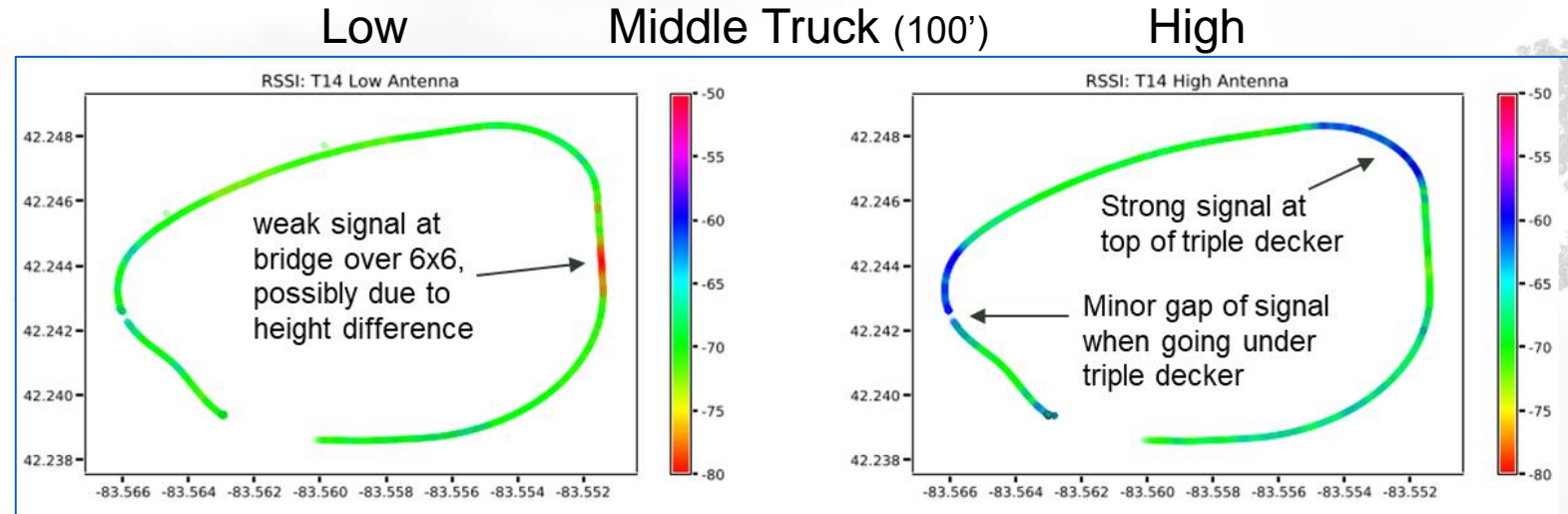


| A1_Low | RSSI dBm | Latency ms | A1_High | RSSI dBm | Latency ms |
|---------|----------|------------|---------|----------|------------|
| Mean | -63 | 2.55 | Mean | -60 | 2.53 |
| Std Dev | 5 | 0.85 | Std Dev | 7 | 0.86 |
| Min | -86 | 1.49 | Min | -87 | 1.51 |
| Max | -50 | 70.95 | Max | -42 | 19.30 |



Example V2V Communication Testing

- Follower (middle) truck also improves ~4 dBm RSSI
- (Ref. 3 dBm increase yields 2x power and $\sqrt{2}x$ (41% more) range)

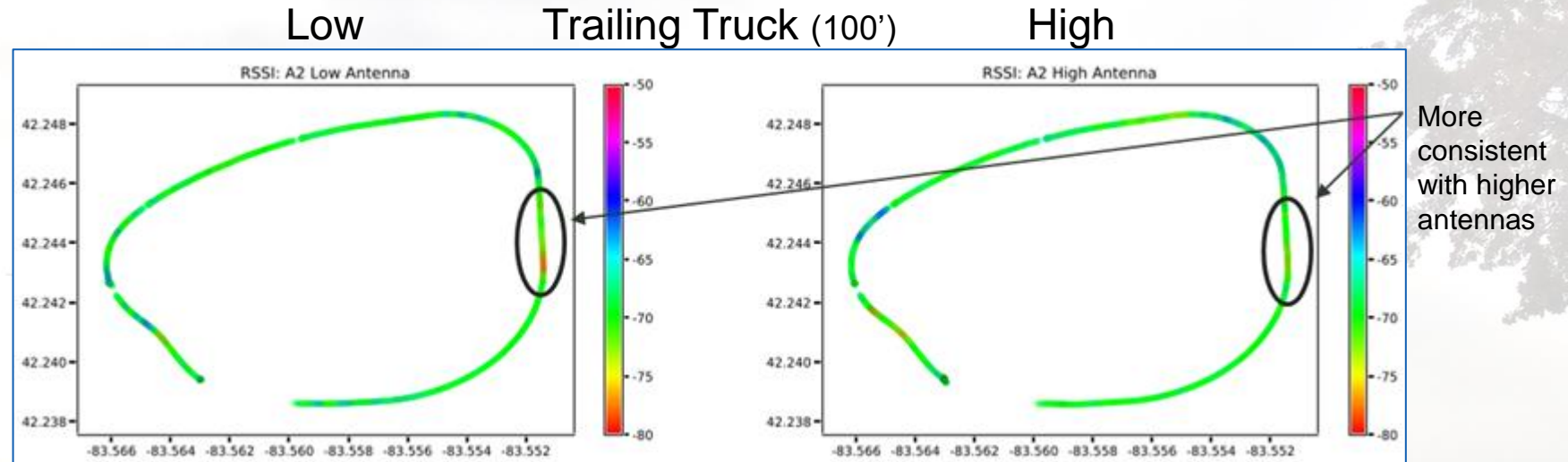


| T14_Low | RSSI dBm | Latency ms | | T14_High | RSSI dBm | Latency ms |
|---------|----------|------------|--|----------|----------|------------|
| Mean | -70 | 2.55 | | Mean | -66 | 2.55 |
| Std Dev | 7 | 0.79 | | Std Dev | 7 | 0.78 |
| Min | -90 | 1.57 | | Min | -97 | 1.51 |
| Max | -51 | 70.94 | | Max | -44 | 19.25 |



Example V2V Communication Testing

- Trailing truck mean RSSI did not improve
- RSSI consistency (Std Dev) improved from 6 to 5



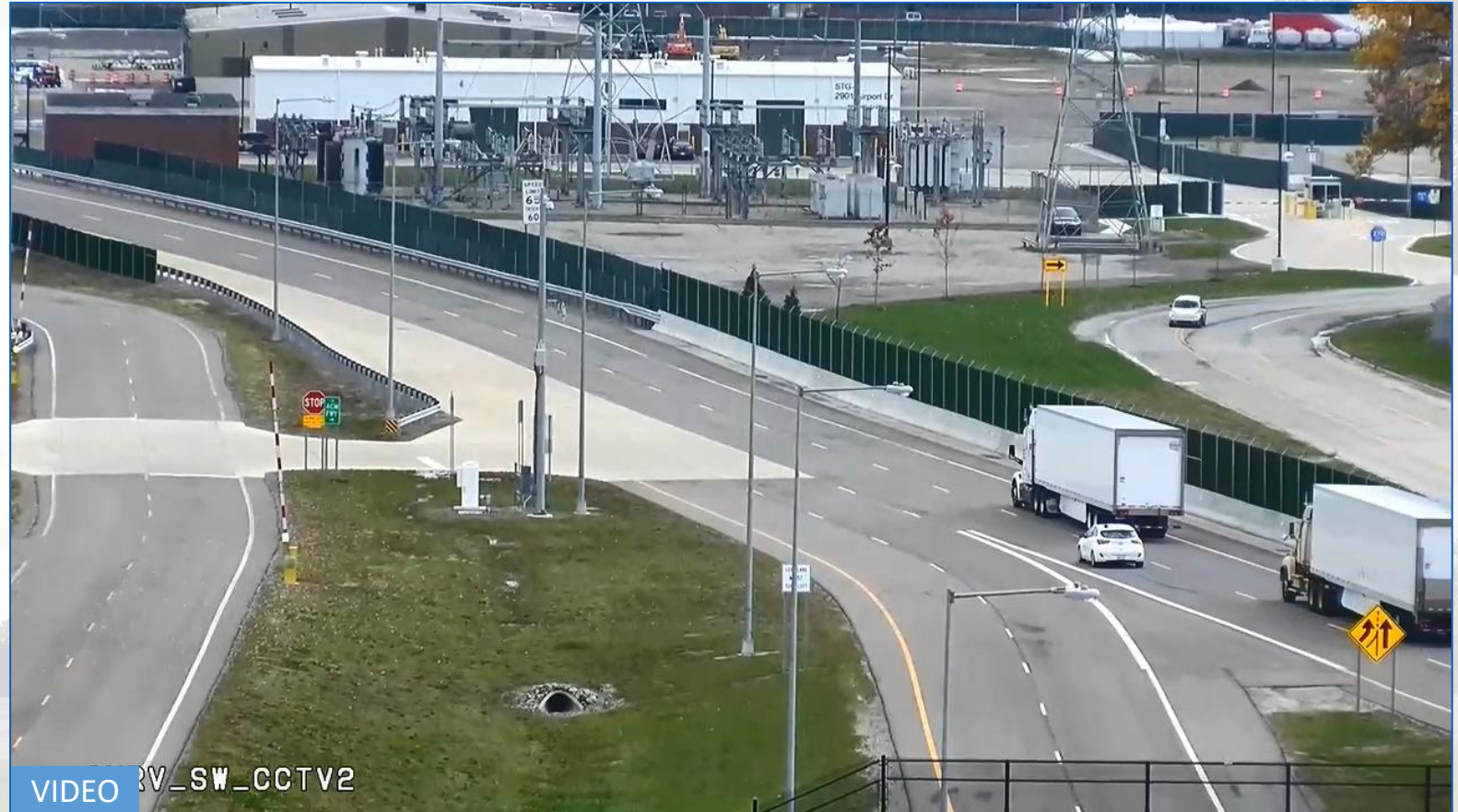
| A2_Low | RSSI dBm | Latency ms | | A2_High | RSSI dBm | Latency ms |
|---------|----------|------------|--|---------|----------|------------|
| Mean | -69 | 2.57 | | Mean | -69 | 2.55 |
| Std Dev | 6 | 1.02 | | Std Dev | 5 | 0.87 |
| Min | -91 | 1.52 | | Min | -88 | 1.39 |
| Max | -50 | 100.92 | | Max | -51 | 20.68 |



Example Traffic Challenge

Cut-In / Merge

- Reform 4-truck platoon vs continue separately afterwards?
 - Which provides greater overall fuel savings?
- An energy analysis of cut-ins and merges, coupled with two- and four-truck platoon results will inform this decision



Simulation – Impact of Weather

What If?

Target: 2 second headway time

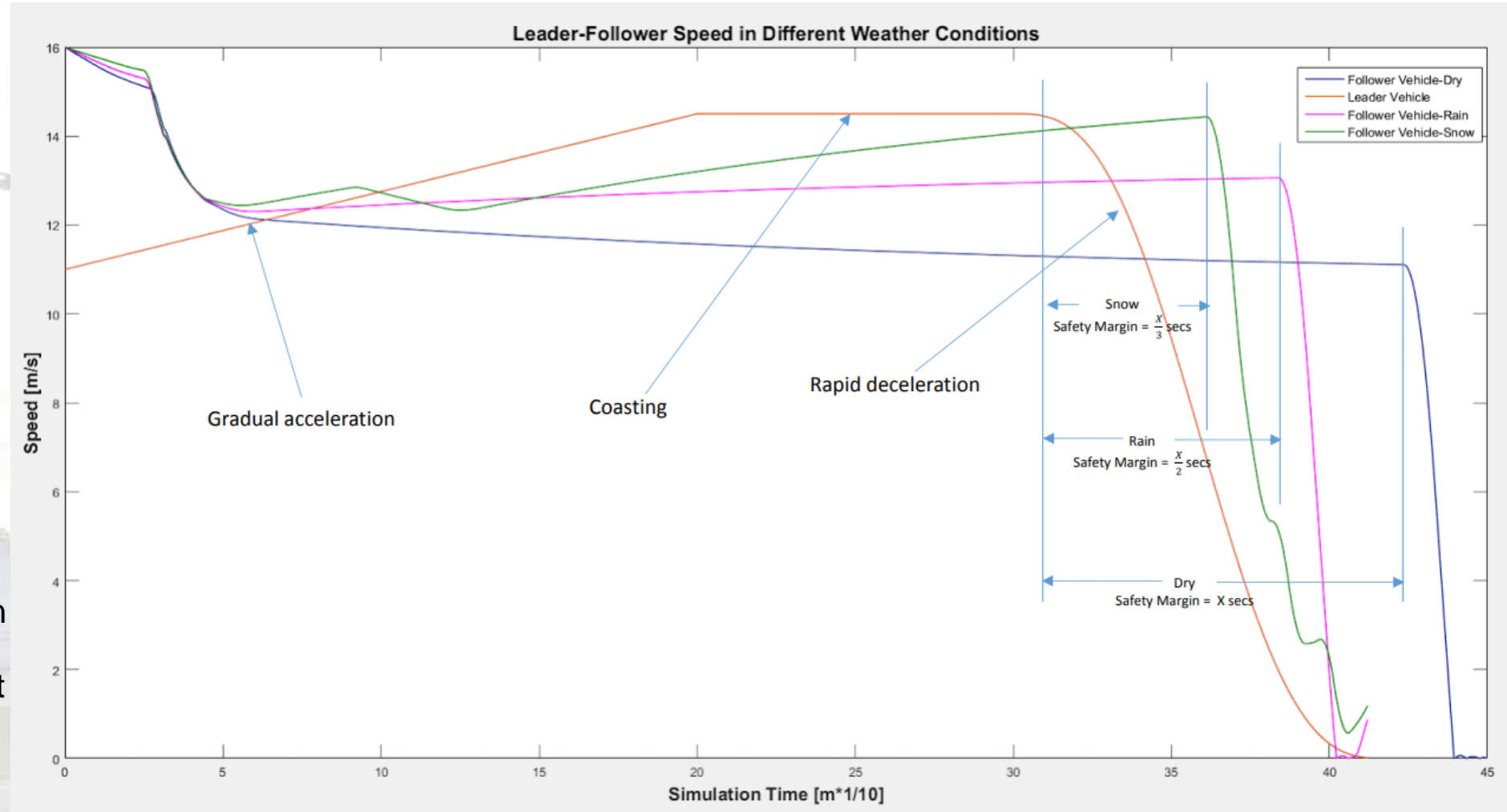
Performance*

- Rain – Safety margin reduced 50% vs dry
- Snow – Safety margin reduced 67% vs dry weather

*(Braking, radar, and V2V degradation)

Effect

Equivalent safety margin can be achieved with increased headway time (distance), but impacts fuel savings opportunity



Weather measurement

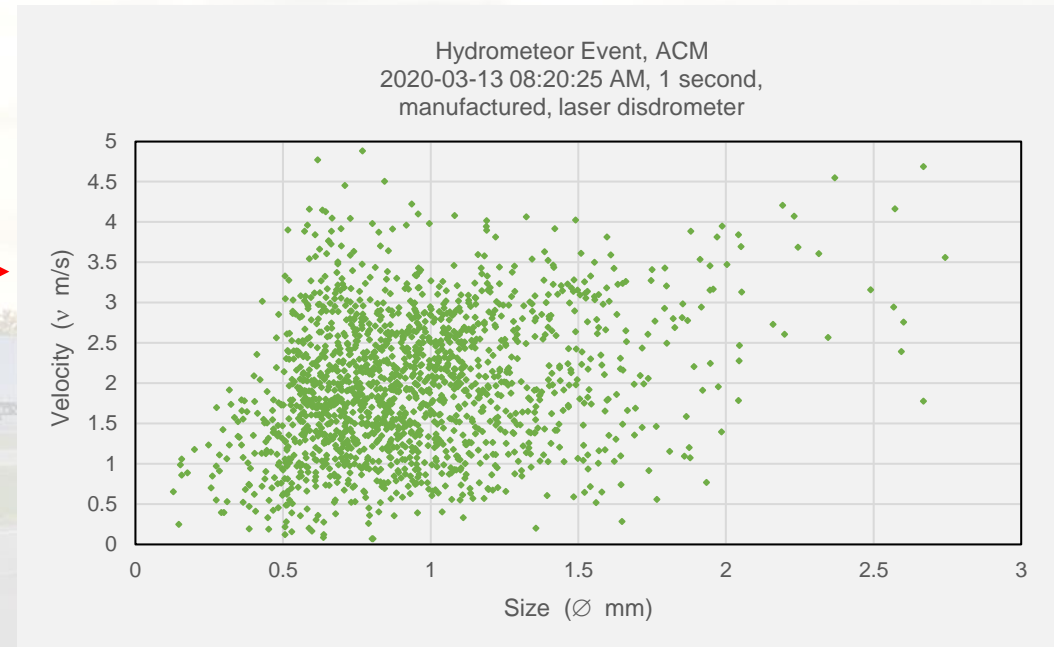
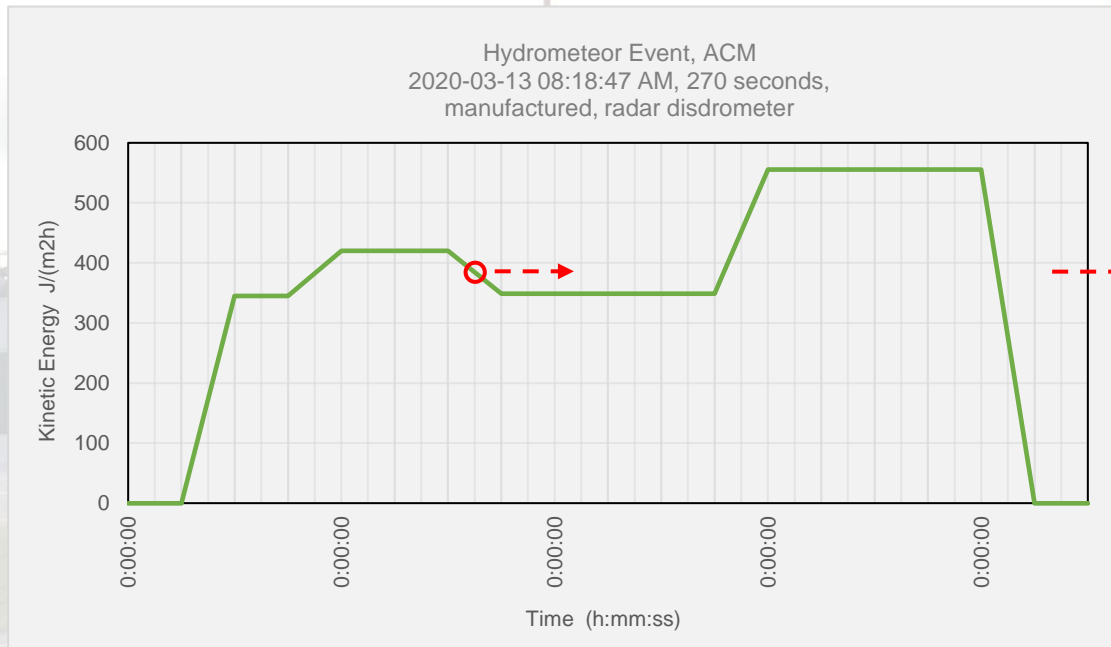
- Rain events have a ‘fingerprint’:
 - Develop objective measures:
 - Drop size & distribution
 - Drop velocity & distribution
 - Kinetic energy
 - Instruments – disdrometers:
 - Laser, optical, radar
 - Generate repeatable artificial rain
- Static weather stations are limited:
 - Better – measure directly on vehicle (radar)
- Weather model validation
 - Compare real, artificial, and simulated rain
 - Also applies to snow, sleet, etc.



Example Objective Rain Characterization

- Rain events have a ‘fingerprint’:
 - Develop objective measures:
 - Drop size & distribution
 - Drop velocity & distribution
 - Kinetic energy

| Particle Size (\varnothing mm) | Particle Velocity (v m/s) | Sample |
|--------------------------------------|------------------------------|---------|
| 1639 | 1639 | Size |
| 0.974 | 1.976 | Mean |
| 0.882 | 1.916 | Median |
| 0.509 | 0.896 | Std Dev |



Team Collaboration & Coordination



Partners



American Center
for Mobility

PI, PM, & Test Facility



AUBURN
UNIVERSITY

Automation, Localization,
Vehicles & Testing



V2V Communications

Specialized Support



Vehicles



Data Acquisition



Public Infrastructure

Team Collaboration & Coordination



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Data Acquisition



Public Infrastructure

- Most team members have worked together on prior and related projects
- Complimentary skillsets
- Quad Chart-structured coordination
 - Progress, Goals, Lessons, Help Needed

- Team collocation during testing at NCAT and ACM
- UM-D faculty collocation at Auburn during summers
- Regular meetings/visits with NETL* PM

Market Impact and Sustainability





Achievements to Date

- Reduced fuel consumption during 4-truck platooning (45mph, unloaded, mixed platoon)
 - 5-10% for following vehicles
 - 0-4% for the leading vehicle
- Automation algorithms demonstrated ability to lengthen headway gap for cut-in traffic
- V2V communications shown resilient to vertical road curvature, bridges, tunnels, and weather

Future

- Develop algorithm performance further in 2nd round of Baseline and Advanced testing at NCAT and ACM
- Conduct public road demonstration
- Publish findings and best practices – sharing with entities commercializing platooning technology
- Address lack of talent in Connected & Automated Vehicle (CAV) talent pipeline – 13 degree candidates participating in project:
 - 3 BS, 7 MS, 3 PhD

Summary

| Objectives  | Approach  | Accomplishments  | Future  |
|---|---|---|---|
| <ul style="list-style-type: none"> Develop vehicle automation for reduced headway that adapts to: <ul style="list-style-type: none"> Traffic (gap for cut-ins) Road curvature (vertical and lateral) Bridges and Tunnels Weather (vehicle dynamics & communications) Conduct testing with increasing complexity in four phases: Simulation, Baseline, Advanced, Public | <ul style="list-style-type: none"> Test vehicles in varying automated platoon configurations Measure fuel consumption Increase the complexity of driving scenarios | <ul style="list-style-type: none"> Reduced fuel consumption during 4-truck platooning <ul style="list-style-type: none"> 5-10% - following vehicles 0-4% - leading vehicle Automation algorithms demonstrated ability to lengthen headway gap for cut-in traffic V2V communications shown resilient to vertical road curvature, bridges, tunnels, and weather | <ul style="list-style-type: none"> Develop algorithm performance further in 2nd round Conduct public road demonstration Publish findings and best practices Add talent to CAV workforce: 13 degree candidates participating in project |

Technical Backup Slides



Example Fuel Consumption Testing

Data By Lap

- CAN Fuel Rate
 - Good agreement with gravimetric data
 - Show general fuel consumption trends
- Outlier laps easily removed
 - Isolate disturbances from fuel consumption results

